



Mono Propylene Glycol

| Test Description | Unit of Measure | Specification |
|---------------------|-----------------|---------------|
| Identification | - | Min Pass |
| Appearance | Visual | Min. Clear |
| MPG | % weight | Min 99.8 |
| Density @20°C | °C | 1.037-1.039 |
| Chloride | ppm | Max 1 |
| Sulphate | ppm | Max 10 |
| Acidity | ml | Max 0.05 |
| Iron | ppm | Max 0.1 |
| Heavy Metals as Pb | ppm | Max 1 |
| Residue on ignition | ppm | Max 20 |
| Water | ppm | Max 700 |
| Color | APHA | Max 10 |
| Distillation | °C | |
| IBP | °C | Min 186 |
| DP | °C | Min 189 |
| EG | ppm | Max 50 |
| DEG | ppm | Max 50 |

Comments: Physical properties are not monitored constantly.

Spec Version:1

Issue of revision date: 21.10.2020