



## Methyl Ethyl Ketone

| Test Description       | Test Method | Unit of Measure | Specification                      |
|------------------------|-------------|-----------------|------------------------------------|
| Appearance             | ASTM D 4176 | -               | Clear & free from suspended matter |
| Purity                 | ASTM D 2804 | % m/m           | 99.5                               |
| Water Content          | ASTM D 1364 | % m/m           | 0.05                               |
| Acidity as Acetic Acid | ASTM D 1613 | % m/m           | 0.003                              |
| Non-Volatile Residue   | ASTM D 1353 | g/100ml         | 0.002                              |
| Total Alcohols         | ASTM D 2804 | % m/m           | 0.5                                |
| Color                  | ASTM D 1209 | Pt-Co           | 10                                 |
| Refractive Index @20°C | ASTM D 1218 | -               | 1.38 max                           |
| Density @20°C          | ASTM D 4052 | g/ml            | 0.806 max                          |
| Distillation           | ASTM D 1078 | °C              |                                    |
| IBP                    | ASTM D 1078 | °C              | 79 min                             |
| DP                     | ASTM D 1078 | °C              | 80.5 max                           |

Comments: Physical properties are not monitored constantly.

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Spec Version:1